

Volvo Car Corporation Gothenburg, Sweden

Instruction No 31399519 Version

Part. No.

1.0

31373831, 30776728

electric engine heater, 230 V, R-design

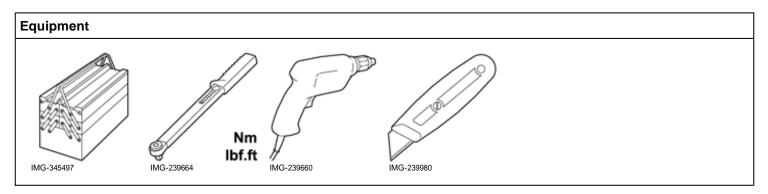


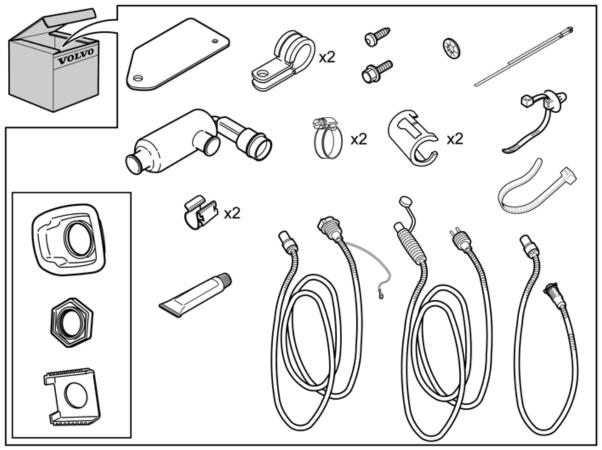
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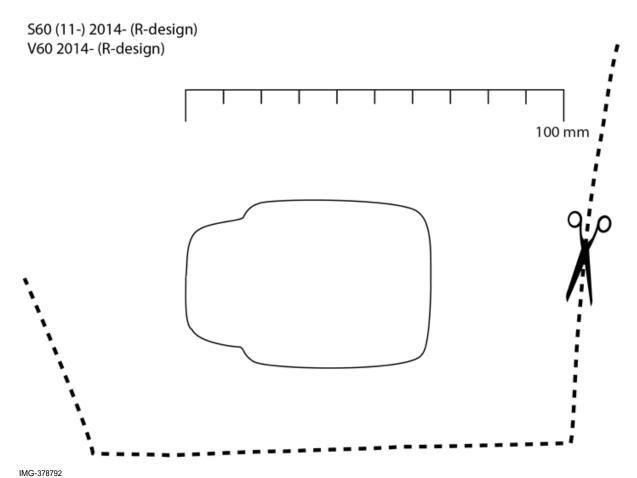
Materials	
Designation	Part number
Grease	1161761







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Information

1

Read through all of the instructions before starting installation.

Notifications and warning texts are for your safety and to minimise the risk of something breaking during installation.

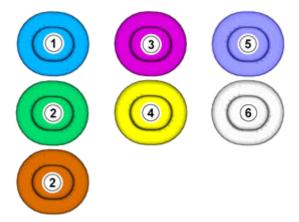
Ensure that all tools stated in the instructions are available before starting installation.

Certain steps in the instructions are only presented in the form of images. Explanatory text is also given for more complicated steps.

In the event of any problems with the instructions or the accessory, contact your local Volvo dealer.

Color symbols

2



IMG-363036

Note!

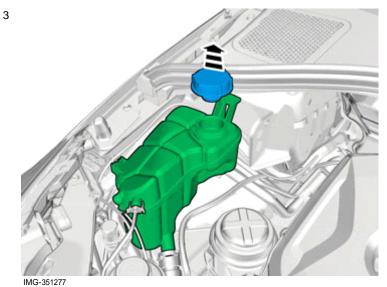
This colour chart displays (in colour print and electronic version) the importance of the different colours used in the images of the method steps.

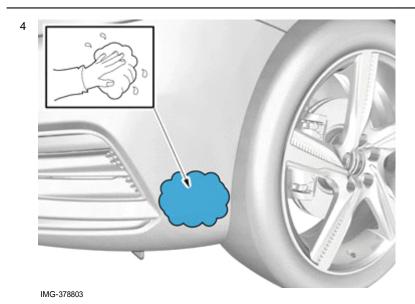
- 1. Used for focused component, the component with which you will do something.
- Used as extra colors when you need to show or differentiate additional parts.
- Used for attachments that are to be removed/installed. May be screws, clips, connectors, etc.
- 4. Used when the component is not fully removed from the vehicle but only hung to the side.
- 5. Used for standard tools and special tools.
- 6. Used as background color for vehicle components.

Removal



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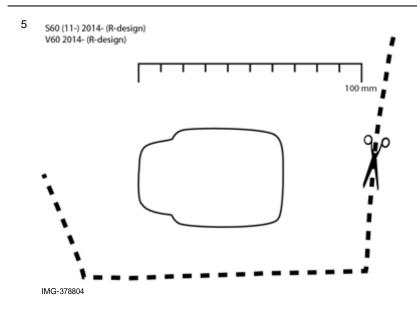




Note!

Use soap solution.

Clean the Bumper Cover surface.

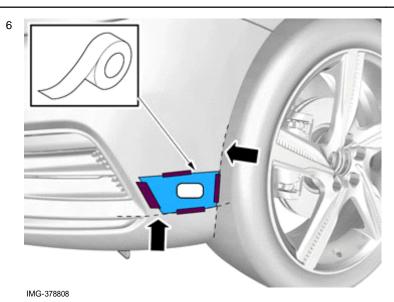


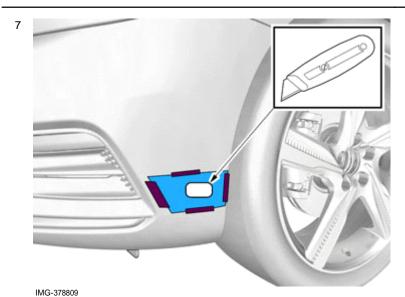
Use the template in the installation instructions.

Cut following the dotted lines.



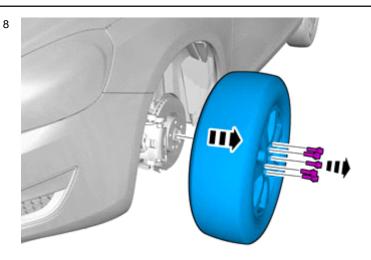
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Caution!

Cut carefully to avoid unintentional damage or personal injury.

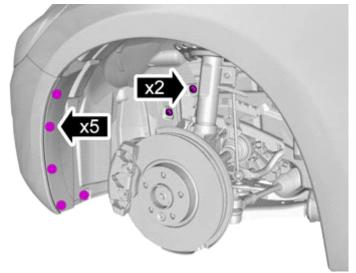


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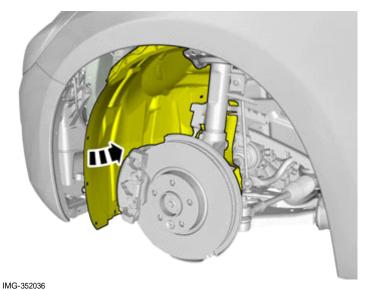


Remove the screws.

Remove the nuts.

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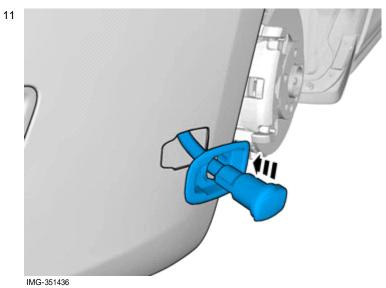


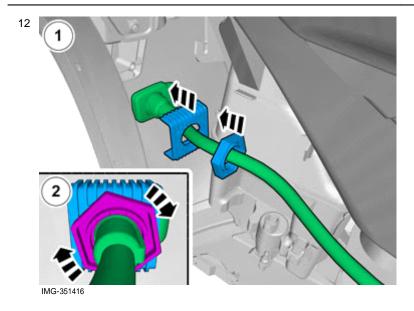
Fold the wing liner to one side.

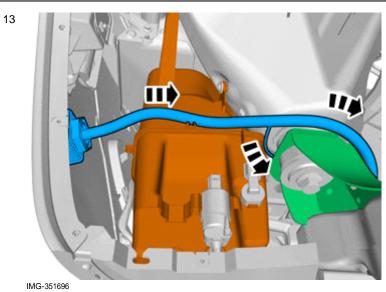
Accessory installation



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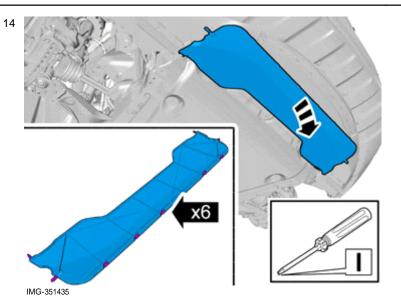




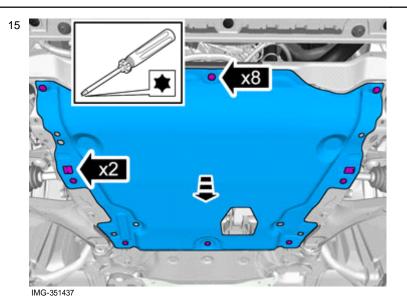


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Removal



Remove the panel.



Remove the screws.

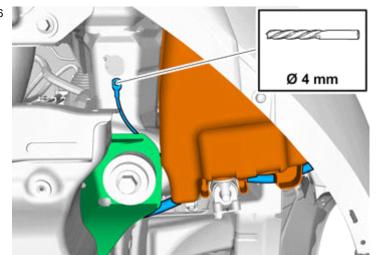
Remove the clips.

Remove the panel.

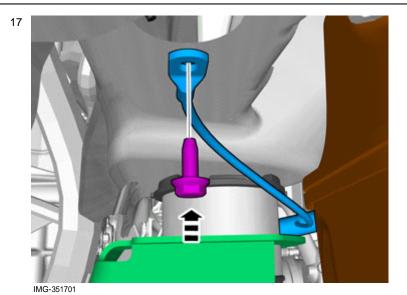
Accessory installation



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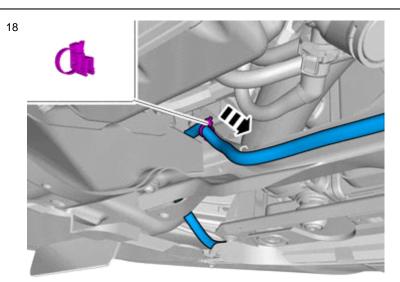


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Install the screw.

Tightening torque: M6, 10 Nm



Pull the wiring through.

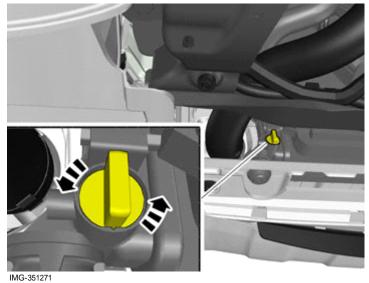
Install a clips onto the upper edge of the subframe.



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Removal

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Note!

Close the drain cock after the coolant has drained.

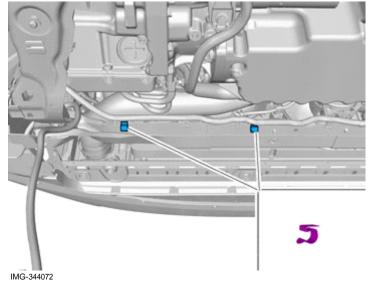
Place a container under the car.

Drain the coolant.

Tighten the nipple after draining the coolant.

Accessory installation

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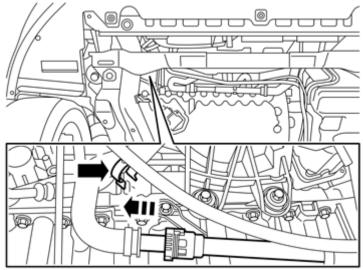


Install a clips onto the upper edge of the subframe.



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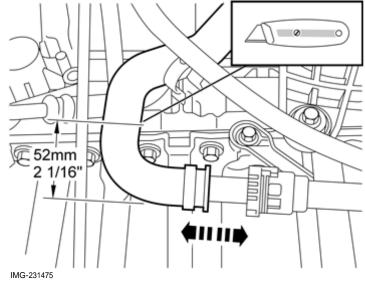


Warning!

Be prepared to collect escaping fluid.

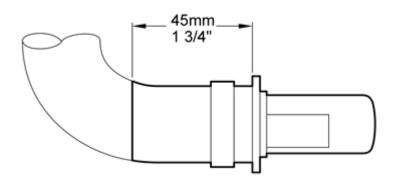
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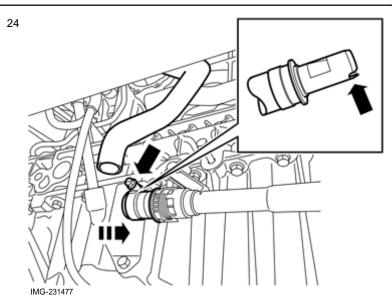
Remove the hose.

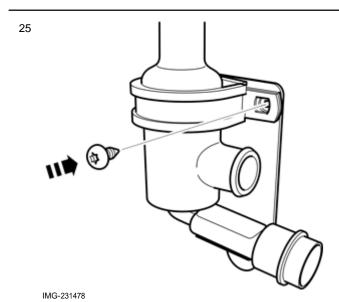
23

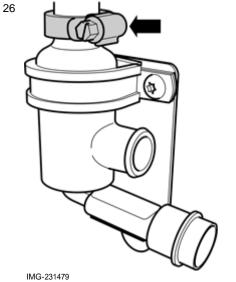




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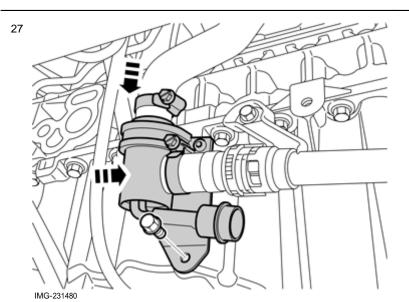


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Install the hose.

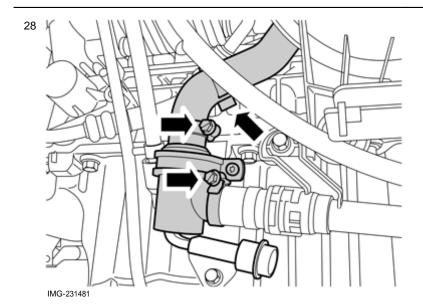


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Install the hose.

Install the screw.



Tighten the hose clamps.

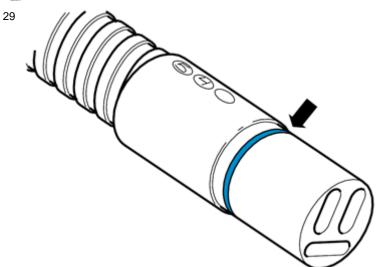


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Installation instructions, accessories

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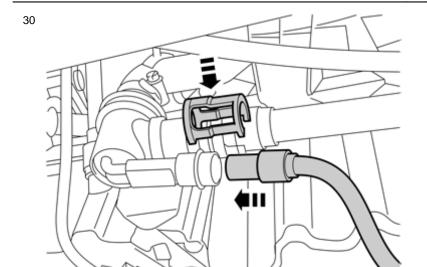


Caution!

No grease on contact surfaces.

Lubricate the O-ring.

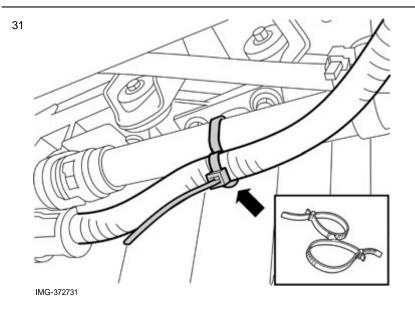
Use: 1161761, Grease



Install component that comes with the accessory kit.

Connect the cable.

Install the clip(s).



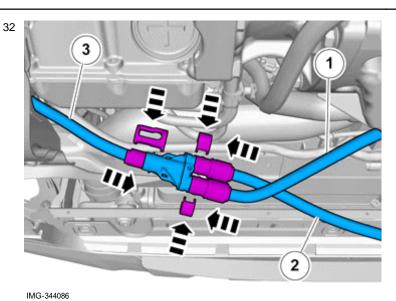
Install the clip(s).

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Vehicles with passenger compartment connector



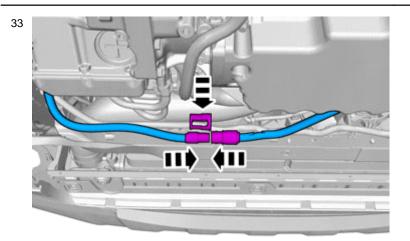
Connect the prerouted cables.

- 1. Cable from Engine block heater
- 2. Passenger Compartment Connector Cable

Vehicles without passenger compartment connector

3. Cable from front socket

Install the clips as illustrated.



Connect the prerouted cables.

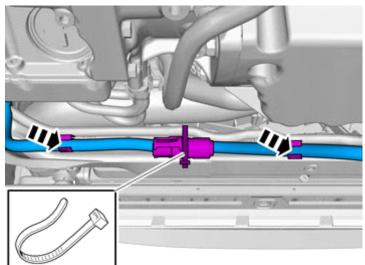
Install the clip(s).



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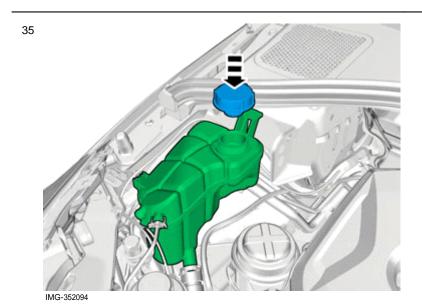
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IMG-344077



Install the cable.

Installation



Caution!

Do not clamp the wire onto brake line or fuel line or power steering hose, or similar.

Caution!

Make sure to locate the wiring in such a way that any damage caused by heat or excessive wear is avoided.

Clamp the cables and connectors to the existing cables to prevent noise.

Reinstall the removed parts in reverse order.

Fill with coolant and run the engine to operating temperature.

Vent the cooling system and check for leakage.

Post-fill the cooling system if necessary.